





**Pegasus**  
hydraulics

Pre-installation  
dies and lubricants



# 12



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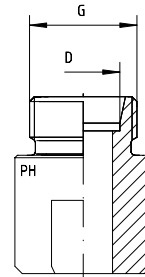
It is imperative that all compression fittings are assembled in accordance with our assembly instructions as featured on pages 1.5 to 1.7

## Pre-installation dies

BOOK INDEX

SECTION INDEX

Hardened steel  
for manual assembly



Series	Tube O.D. D	Thread G	Part code
LL	4	M 8 x 1	VOST-LL-04
LL	6	M 10 x 1	VOST-LL-06
LL	8	M 12 x 1	VOST-LL-08

Series	Tube O.D. D	Thread G	Part code
L	6	M 12 x 1.5	VOST-L-06
L	8	M 14 x 1.5	VOST-L-08
L	10	M 16 x 1.5	VOST-L-10
L	12	M 18 x 1.5	VOST-L-12
L	15	M 22 x 1.5	VOST-L-15
L	18	M 26 x 1.5	VOST-L-18
L	22	M 30 x 2	VOST-L-22
L	28	M 36 x 2	VOST-L-28
L	35	M 45 x 2	VOST-L-35
L	42	M 52 x 2	VOST-L-42

Series	Tube O.D. D	Thread G	Part code
S	6	M 14 x 1.5	VOST-S-06
S	8	M 16 x 1.5	VOST-S-08
S	10	M 18 x 1.5	VOST-S-10
S	12	M 20 x 1.5	VOST-S-12
S	14	M 22 x 1.5	VOST-S-14
S	16	M 24 x 1.5	VOST-S-16
S	20	M 30 x 2	VOST-S-20
S	25	M 36 x 2	VOST-S-25
S	30	M 42 x 2	VOST-S-30
S	38	M 52 x 2	VOST-S-38

Lubricants

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HDS assembly oil HDS 400, 250ml  
for assembly of stainless steel fittings  
-20°C to +120°C



Part code

OI-HDS 250 ml

Assembly paste Gleitmo 810 - 100g  
for assembly of stainless steel fittings  
-25°C to +80°C



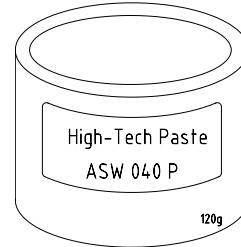
Part code	
Gleitmo 810	

Lubricants

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High -Tech Assembly  
paste ASW 040 P, 120g  
Zero metallic ingredients  
for assembly of stainless  
steel fittings  
-40°C to +1400°C



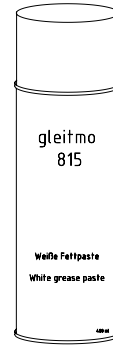
Part code	
	ASW 040P-120 g

Lubricants

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Assembly paste Gleitmo 815  
 - 400ml aerosol  
 for assembly of stainless  
 steel fittings  
 -45°C to +110°C,  
 temporary exposure to  
 +180°C



Part code	
Gleitmo 815	